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Diagram Magnum 2x4.

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of reliable use.

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425 was designed with
the capability and

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strength for hard work
and demanding trail
riding. Although this
model was

manufactured back in
the early 2000s, many of
these quads are still
going strong helping
their owners out in the
fields and during
hunting adventures.

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IMPORTANT: This is a supplement to your owner's manual. This information should remain with your owner's manual at all times. Starting the Engine The engine can only be started with the transmission in neutral. Turn the key to "on" and ensure the stop switch is in the run position. The neutral indicator light

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should be on. If it is not,
shift the foot ...

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IDENTIFICATION

Type Utility ATV

ENGINE Displacement
(cc) 425 Cylinders 1

Engine Stroke 4

TRANSMISSION

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Number of speeds 5

Speed

SPECIFICATIONS

Manufacturer's Reported

Weight (lbs.) 647 Make

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2000-2002 POLARIS

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Xpedition 425 UNI AIR
FILTER POLARIS
ATV, Manufacturer:
UNI FILTER,

Manufacturer Part
Number: NU-8503ST-
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4.4 out of 5 stars 6

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