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I have an HL-90 optical scanner mounted on an ESAB silhouette 1000 plasma cutting table. I seem to be experiencing two separate issues. First my x-axis drive motor has been moving slowly then recently it would occasionally stop operating in one direction. Upon switching x and y axis motors to troubleshoot the problem, I found that my x-axis motor still performed slowly on the y-axis circuit ...

HL-90/ ESAB silhouette 1000 motor/driver problem
The HL-90 Optical Tracing System is a complete motion control system, perfect for small-profile cutting machine applications. The compact tracing unit integrates the tracer and operator controls for ease of operation and provides output connections for two-drive units, as well as a connection to initiate cutting.

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